



CERTIFICATE NUMBER  
ROB-T1960093  
ISSUING OFFICE  
London Ship Eng - Materials

# CERTIFICATE OF ROLLED BAR FOR MACHINERY FACILITY AND PROCESS APPROVAL

This is to certify that a representative of ABS did, at the request of  
**HUTA BANKOWA SP. Z O.O.**

UL. SOBIESKIEGO 24, DABROWA GORNICZA, Poland, PL-41300

attend its facilities as indicated in the ABS Gdynia port office survey report number 4120282 dated 07 February 2020 in order to carry out a survey of the facilities and associated quality procedures. The facility is considered capable of manufacturing

## *Steel rolled bar for marine machinery applications*

in accordance with the ABS Approval letter (Reference T1960093), ABS Rules, designated standards and ABS approved drawings. The approval is valid till 08 March 2025 subject to adherence to relevant ABS Rules, Survey requirements and annual endorsement by an ABS representative.



**Marcus Cridland**  
**Chief Metallurgist, ABS**

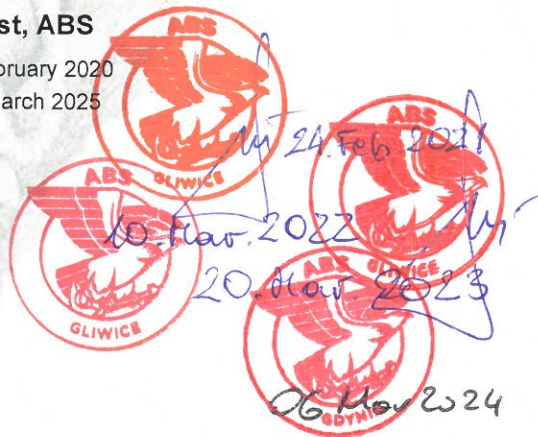
ISSUE DATE: 07 February 2020  
EXPIRY DATE: 08 March 2025

FIRST ANNUAL  
ENDORSEMENT:

SECOND ANNUAL  
ENDORSEMENT:

THIRD ANNUAL  
ENDORSEMENT:

FOURTH ANNUAL  
ENDORSEMENT:



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NOTE: This certificate evidences compliance with one or more of the Rules, Guides, standards or other criteria of ABS or a statutory, industrial or manufacturer's standards. It is issued solely for the use of ABS, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, Guides, standards or other criteria of ABS as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a full description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of ABS who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.



### Documents List

Drawing No.	Rev. No.	Title	Status
Huta Bankowa SP. Z.O.O. Letter		No change confirmation	Reviewed
Correspondence		Huta Bankowa SP. Z.O.O. Request STML, ROB and Forge Renewals	Correspondence
Letter Accepting Quote	-	Support document	Filed by ABS for Reference Only
No Changes Confirmation	-	Correspondence email_1	Reviewed
Huta Bankowa SP. Z.O.O. ISO Certificate	-	Support document	Filed by ABS for Reference Only
Certificates	-	Production Stats	Reviewed

Electronic copies of the documents, appropriately stamped are available in the [ABS Client portal](#).

### Process/Product Approval

<b>Grade</b>	Non-ABS Grades: - Carbon, Carbon-Manganese and Alloy Steels
<b>Melting Practice</b>	ABS Approved Sources
<b>Maximum Weight</b>	-
<b>Maximum Thickness/Diameter</b>	Rolled Bars: 250 mm Blooms and Billets: 300 mm
<b>Heat Treatment Facility</b>	In-house
<b>Product Examples</b>	Hot Rolled Bars and Semi-Finished Products: Blooms, Billets

Note: Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.