



CERTIFICATE NUMBER
ROB-0214398
ISSUING OFFICE
Houston Materials

CERTIFICATE OF ROLLED BAR FOR MACHINERY FACILITY AND PROCESS APPROVAL

This is to certify that a representative of ABS did, at the request of

HUTA BANKOWA SP. Z O.O.

UL. SOBIESKIEGO 24, DABROWA GORNICZA, Poland, PL-41300

attend its facilities as indicated in the ABS Gdynia Port port office survey report number 6883160 dated 07 March 2025 in order to carry out a survey of the facilities and associated quality procedures. The facility is considered capable of manufacturing

Steel Rolled Bars for marine machinery applications

in accordance with the ABS Approval letter (Reference WO0214398), ABS Rules, designated standards and ABS approved drawings. The approval is valid till 08 March 2030 subject to adherence to relevant ABS Rules, Survey requirements and annual endorsement by an ABS representative.

Marcus Cridland
Chief Metallurgist, ABS

ISSUE DATE: 07 March 2025
EXPIRY DATE: 08 March 2030

FIRST ANNUAL
ENDORSEMENT:

SECOND ANNUAL
ENDORSEMENT:

THIRD ANNUAL
ENDORSEMENT:

FOURTH ANNUAL
ENDORSEMENT:



Documents List

Drawing No.	Rev. No.	Title	Status
Client Letter 2 (RB)	-	Non-conformity Huta Bankowa RB	Reviewed
Client Letter 1 (RB)	-	Changes in production process - Huta Bankowa RB	Reviewed
ROB-T1960093	-	Previous ABS Rolled Bar Facility Approval Certificate	Filed by ABS for Reference Only
PL015120 U RB	-	ISO 9001:2015	Filed by ABS for Reference Only
Material properties Huta Bankowa (ABS) RB	-	Material properties Huta Bankowa (ABS) RB	Filed by ABS for Reference Only

Electronic copies of the documents, appropriately stamped, are available in the ABS MyFreedom™ Client Portal.

Process/Product Approval

Certificate No. ROB-0214398

Grade	Non-ABS Grades: - Carbon, C-Mn & Alloy Steels	
Melting Practice	ABS approved sources	
Maximum Weight	N/A	
Maximum Thickness	250 mm	300 mm
Heat treatment facility	In-house	
Application Examples	Hot Rolled Bars	Semi-Finished Blooms and Billets

Notes

1. Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.