

Huta Bankowa Sp. z o.o.

Declaration of Performance No. 004/CPR/2022/UK

Unique identification code of the product type (round bars made of S275JR steel acc. to EN 10025-2): **1.0044**

Intended use or uses:
in metal structures or composite metal and concrete structures.

Manufacturer: **Huta Bankowa Sp. z o.o.**
ul. Sobieskiego 24
41-600 Dąbrowa Górnicza, POLAND
<http://www.hutabankowa.pl/deklaracje.php>

System of assessment and verification of constancy of performance: **system 2+**

Harmonised standard: **EN 10025-1:2004**

Notified body: LRQA Verification Ltd., notified body number 0038 inspected the production plant and the factory production control in the system 2+ and issued the Certificate of Conformity of the factory production control no.

0038/CPR/PRJ11100394858/A

Declared performance characteristics in accordance with the Table no. 1.

The performance of the product identified above is in conformity with the declared performances. This Declaration of Performance has been issued in accordance with the Regulation 2020 no. 1359 under the sole responsibility of the manufacturer identified hereinabove.

Signed on behalf of the manufacturer:
Anna Gwóźdź-Kotnis
Technology and Planning Manager

Anna Gwóźdź-Kotnis
Kierownik Działu
Technologii i Planowania Produkcji

Dąbrowa Górnicza, 23/12/2022

Table no. 1

Essential characteristics		Performance		Harmonised technical specification			
Tolerances on dimensions and shape	Round bars		EN 10060		EN 10025-1:2004		
	Yield strength	Nominal thickness [mm]		Value [MPa]			
>		≤	Min				
=90		100	235				
100		150	225				
150		200	215				
Tensile strength	Nominal thickness [mm]		Value [MPa]				
	>	≤	min	max			
	=90	100	410	560			
	100	150	400	540			
	150	250	380	540			
Elongation	Nominal thickness [mm]		Value [%]				
	>	≤	Min				
	=90	100	21				
	100	150	19				
Impact strength (KV)	Nominal thickness [mm]		Value [J]				
	>	≤	min				
	=90	150	27 at +20°C				
	150	250	27 at +20°C				
Weldability	Nominal thickness [mm]		CEV [%]				
	>	≤	max				
	=90	150	0,42				
Chemical composition:	Maximum element content [%]						
	C	Si	Mn	P	S	N	Cu
	0,22	-	1,50	0,040	0,040	0,012	0,55